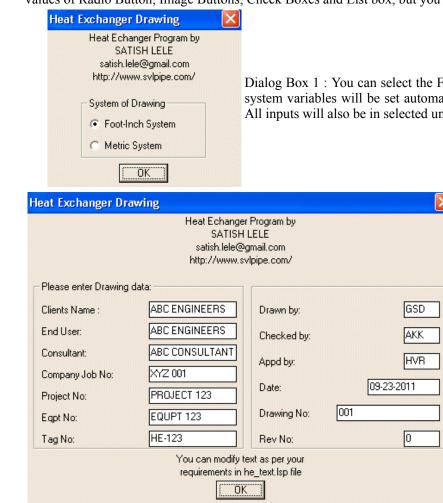


Satish Lele <u>leleequip@gmail.com</u> 91-9820277283 91-9403405715

## Design and Drawings with Program for Tubular Exchanger

I offer design and detailed drawings of Heat Exchangers using my own program. This is a program for design and drawing of Tubular Exchanger, with user friendly dialog boxes, which is an add-on for any CAD program for developing GA drawing for Tubular Exchanger. The program asks for some parameters and then automatically draws the drawing of Tube Bundle. The software gives all minor details at Quotation Stage itself and this helps to quote in most competitive manner. It can draw a Tubular Exchanger with up to 1000 tubes. It will be extended to 2,000 tubes later. You can modify the drawing as per your style.

I have prepared a Trial program which can draw in both Foot-Inches units as well as Metric Units. To run the trial version, unzip he\_trial.zip file and copy files in one folder, say heatexch. While running AutoCAD program, click on tools ->Options (or Preferences) -> Files -> + of Support File Search Path -> Add -> Browse -> Select the folder. he\_trial.zip file contains he.lsp, and other program files, he.dcl, he.slb, A1.dwg prototype drawing and trial.dwg dummy drawing. At command prompt open trial.dwg drawing. Load he.lsp by appload or by typing (load "he.lsp") at command prompt. If you get message "File not found", please set up folder path settings again (or if trial is not opened). Type he and press and trial program will start. This is a fully functional program which runs for 250, 500, 750 and 1,000 tubes. The dialog boxes in trial are bit different. In trial mode you can select values of Radio Button, Image Buttons, Check Boxes and List box, but you can not change values in Edit Boxes.



Dialog Box 1 : You can select the Foot-Inch units or Metric Units for the drawing. The system variables will be set automatically to draw in either Foot-Inch or Metric Units. All inputs will also be in selected unit system.

Dialog Box 2 : Enter designer data which will reflect in the title block of drawing. Program will automatically selects date.

Dialog Box 3 : You can select Outer Diameter of Tube. It is generally 19 mm, 25 mm, 32 mm or higher. Correspondingly you select Tube Pitch. It is generally 25 mm (for 19 mm tube), 32 mm (for 25 mm tube), 40 mm (for 32 mm tube). Tube length is end to end length of tube. Tube Pitch is the distance between center lines of

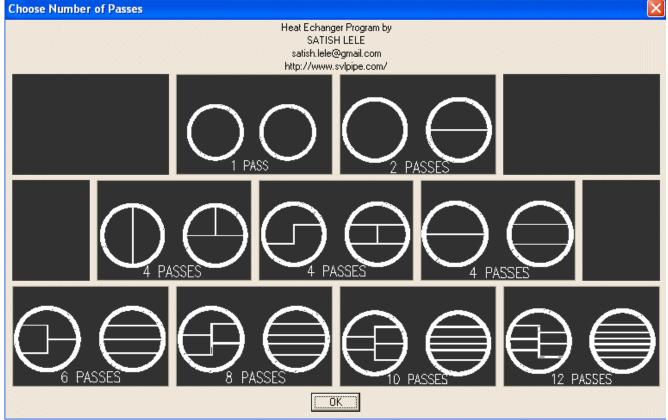
## Heat Exchanger Drawing



two tubes. Gasket width is for circular part as well as for dividing line for fixed tube sheet and floating tube sheet. Tube extension is projection length of tube outside the tube sheet (in head portion). You can select any number of tubes from 1 to 1,000. This will be extended to 2000 tubes. You can fix gasket thickness.

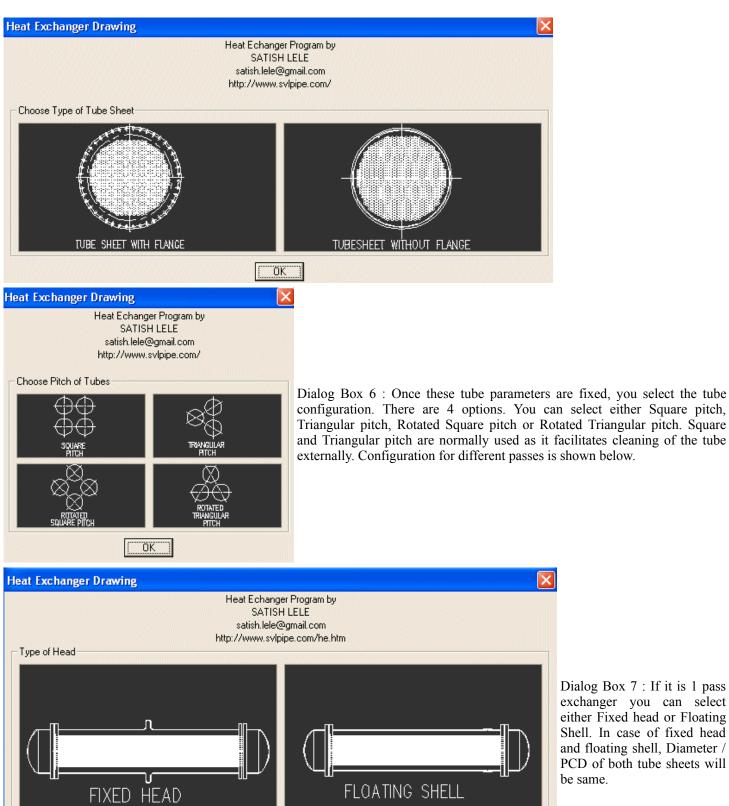
Heat Exchanger Tube Data	
Tube <u>D</u> iameter:	1 1/4"
Number of tubes:	500
Tube Length:	20'
Tube Thickness BWG:	10
Tube <u>P</u> itch:	1 1/2"
Gasket Width for Fixed Tube Sheet Flange:	1/8''
Gasket Width for Floating Tube Sheet Flange:	1/4"
Tube extension outside Tube Sheet:	1/8''
Pitch should be one tube size higher	

OK Cancel



Dialog Box 4 : You can select either 1, 2, 4, 6 8, 10 or 12 passes on tube side.

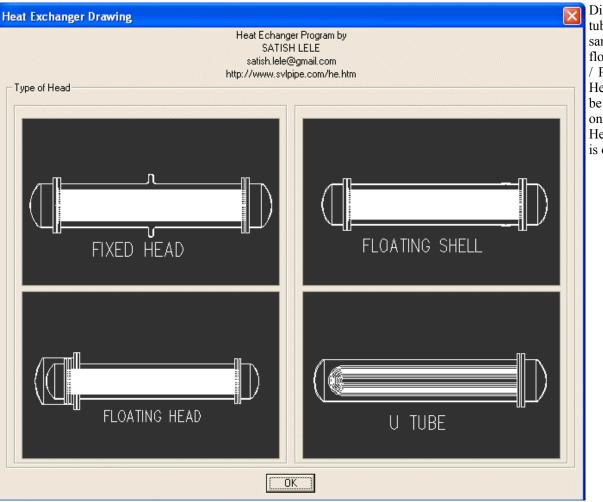
Dialog Box 5 : You can select Tube sheet with flange or without flange.



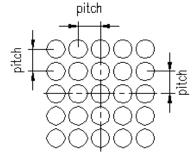
Please wait... It will take few more seconds ÖK

Dialog Box 7 : If it is 1 pass exchanger you can select either Fixed head or Floating Shell. In case of fixed head and floating shell, Diameter / PCD of both tube sheets will be same.

> Dialog Box 7 : You can select either Fixed head, Floating head, Floating Shell or U Tube. In case of fixed head and floating shell,

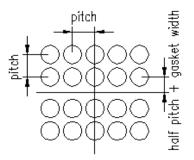


Diameter / PCD of both tube sheets will be same. In case of floating head Diameter / PCD of Right (Fixed Head) tube sheet will be smaller than that one on Left (Floating Head). In U Tube there is only one tube sheet.



It has tubes in central line in both direction. Each tube center is one pitch distance left or right. Next tube center is one pitch distance up or down.

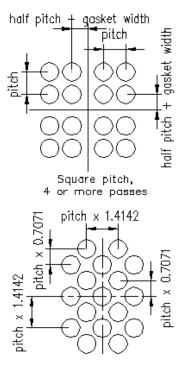
Square pitch, 1 pass



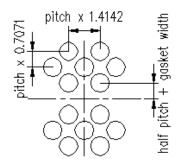
Square pitch, 2 passes

It has no tubes in horizontal central line, but tubes exists in vertical direction along central line. First vertical line is half pitch distance above or below centerline. Each tube in horizontal center is one pitch distance left or right. Next tube center is one pitch distance up or down.

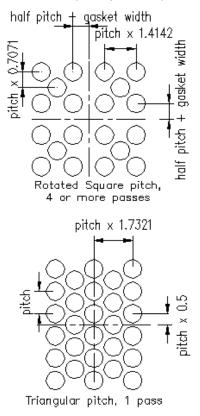
It has a no central line in horizontal and vertical direction. First line in horizontal and vertical direction is half pitch distance above or below / left or right of centerline. Next tube center is one pitch distance up or down.



Rotated Square pitch, 1 pass



Rotated Square pitch, 2 passes

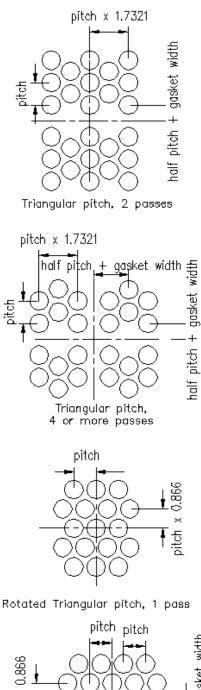


It has a central line in both direction. Each tube in centerline is one pitch distance x phfact left or right. First vertical centerline is one pitch x pvfact distance up or down. First horizontal centerline is half pitch distance x phfact left or right of centerline. Second centerline in vertical direction is one pitch distance x pvfact above or below.

It has a no central line in horizontal direction, but exists in vertical direction. First line is half pitch distance + gasket width above or below centerline. Each tube center is one pitch x phfact distance left or right. Next tube center is one pitch distance x pvfact up or down.

It has a no central line in horizontal and vertical direction. First line in horizontal direction is half pitch distance + gasket width left or right of centerline. First line in vertical direction is half pitch distance + gasket width above or below centerline. Each tube center in horizontal direction is one pitch distance x phfact left or right. Each tube centerline in vertical direction is one pitch distance x pvfact above or below.

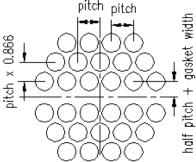
It has tubes in central line in both direction. First horizontal line is half pitch above center line. Each tube center is one pitch distance in vertical direction and pitch x = 1.7321 in horizontal direction.



It has no tubes in horizontal central line but has a line of tube in vertical direction. First horizontal line is half pitch above / below center line. Each tube center is one pitch + gasket width distance in vertical direction and pitch x 1.7321 in horizontal direction.

It has no tubes in horizontal and vertical central line. First horizontal and vertical line is half pitch up/ down /above / below center line. Each tube center is one pitch + gasket width distance in vertical direction and pitch x 1.7321 in horizontal direction.

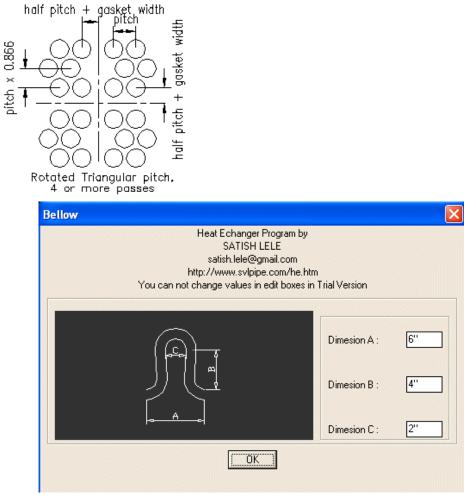
It has tubes in central line in both direction. First horizontal line is pitch x 0.866 above center line. Each tube center is one pitch distance in horizontal direction and pitch x 0.866 in vertical direction.



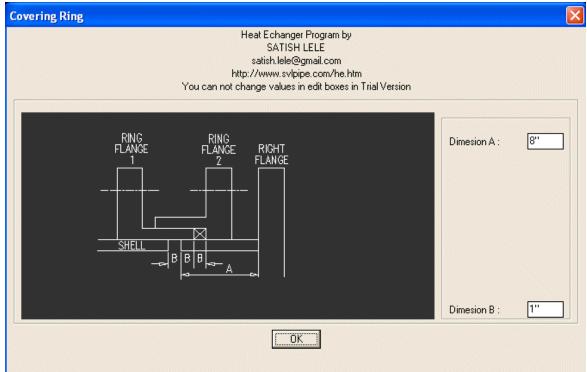
It has tubes in central line in vertical direction. First horizontal line is half pitch + gasket width above center line. Each tube center is one pitch distance in horizontal direction and pitch x 0.866 in vertical direction.

Rotated Triangular pitch, 2 passes

It has no tubes in central lines in both directions. First horizontal and vertical line is half pitch + gasket width above center line. Each tube center is one pitch distance in horizontal direction and pitch x 0.866 in vertical direction.



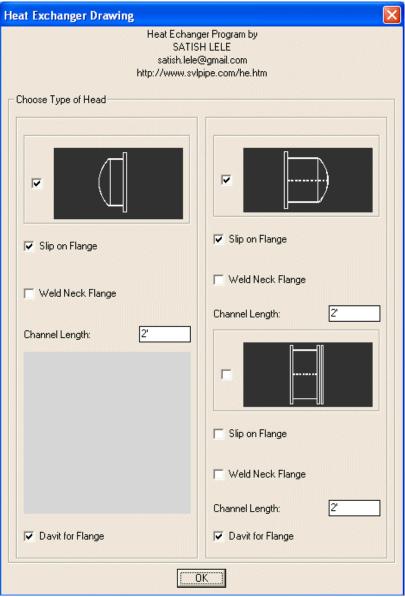
In case of Fixed Head, you can select sizes of expansion Bellow.



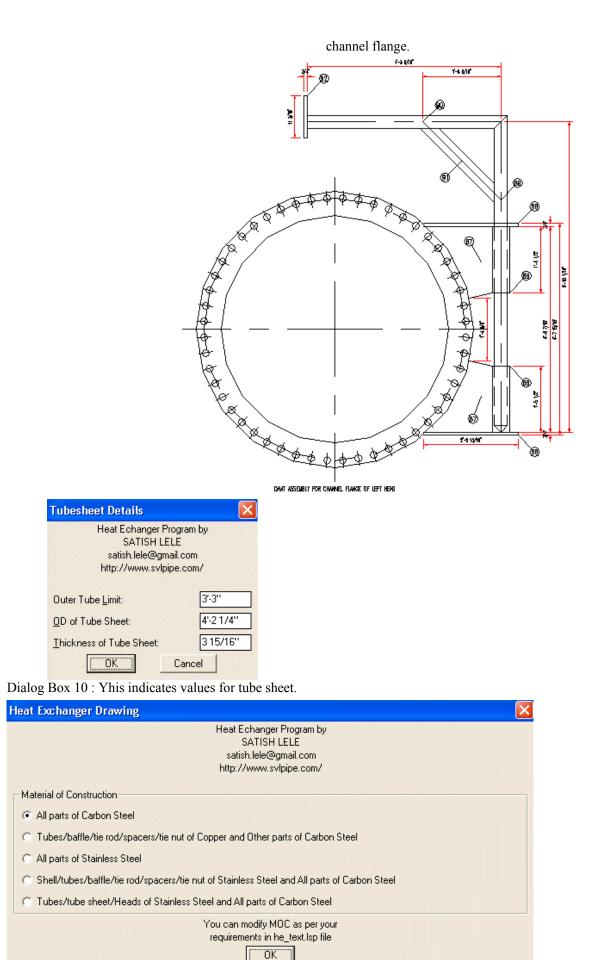
In case of Floating Shell, you can select sizes of Floating Ring.

Tubesheet Details									
Heat Echanger Program by SATISH LELE satish.lele@gmail.com http://www.svlpipe.com/									
Outer Tube <u>L</u> imit:	3'-3'' Sh	ell <u>T</u> hickness:	3/4'' s	hell Inside Diameter:	3'-6 1/2''				
<u>O</u> D of Shell:	3'-8'' Ga	ap_in OTL_Shell ID:	1/4'' B	affle Diameter:	3'-6''				
Floating Head Cover		Floating Head		Fixed Head					
OD of Cover Flange:	5'-11''	0 <u>D</u> of Tube Sheet:	4'-7 1/4''	D of Tube Sheet:	4'-7 1/4''				
PCD of Flange:	5'-7 1/4"	PCD of Flange:	4'-3 3/4''	<u>P</u> CD of Flange:	4'-3 3/4''				
Ihickness of Cover Flange:	5"		3 15/16"		3 15/16"				
Number of Bolt Holes:	48	Number of Bolt Holes:	40	<u>N</u> umber of Bolt Holes:	40				
Diameter of bolt holes:	1 7/8"	Diameter of bolt holes:	1 5/8"	Diameter of bolt holes:	1 5/8"				
Length of Stud Bolt:	1'-8''	Length of Stud Bolt:	1'-5''	Length of Stud Bolt:	1'-5''				
Diameter of stud bolt:	1 3/4"	Diameter of stud bolt:	1 1/2"	Diameter of stud bolt:	1 1/2"				
		OK	Cancel						

Dialog Box 8 : In case of Floating Head, based on Number of tubes, program will indicate Outer Tube Limit, OD and PCD of tube sheet as well as number of bolt holes and diameter of bolt holes. It will indicate shell thickness and Gap between Outer Tube Limit and shell ID in Left Column and that for Fixed head in Right Column. In case of Fixed Head, only values in Left column will be shown.



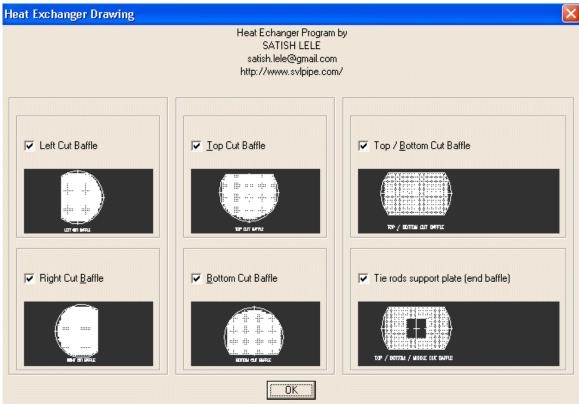
Dialog Box 9 : You can select Heads, Type of flange and Length of channel. Also you can specify whether a davit is required for



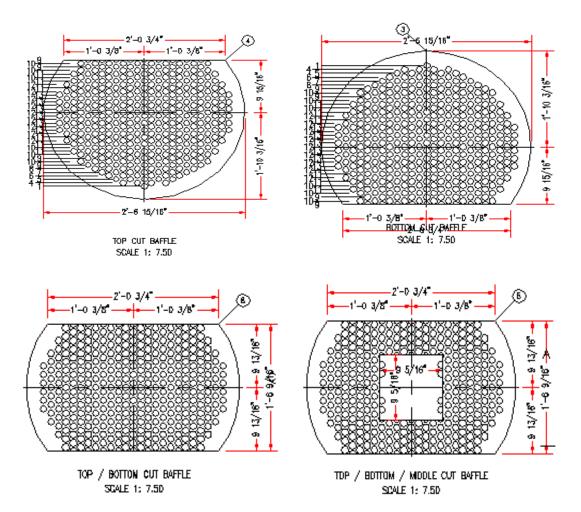
Dialog Box 11 : You can select combinations of Material of Construction.

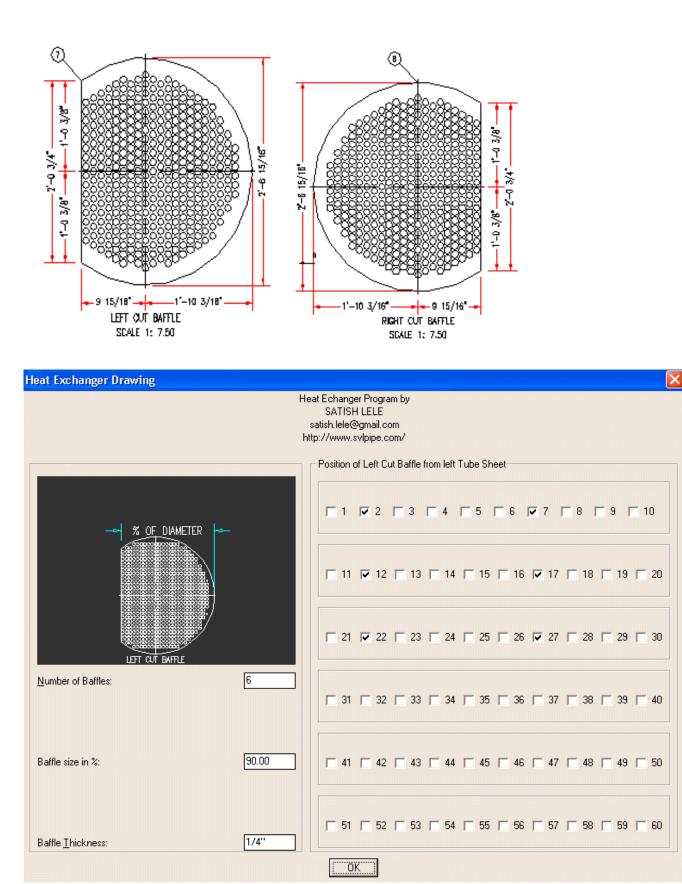
Heat Exchanger Drawing	
	Heat Echanger Program by SATISH LELE satish.lele@gmail.com http://www.svlpipe.com/
Material of Construction and Specific Gravity of Parts         Left Head:         Head Elange:       SA 226 Cl. 4         Gasket of Elange:       Br JA         Channel Shell:       SA 106 Gr. B         Iori Dish End:       SA 516 Gr. 60         Nozzle Neck:       SA 106 Gr. B         Reinforcing Pad:       SS 304 Spiral         Reinforcing Pad:       SA 516 Gr. 60	Right Head:         7.85       Head Flange:       SA 226 Cl. 4       7.85         2.00       Gasket of Flange:       Br JA       2.00         7.85       Channel Shell:       SA 106 Gr. B       7.85         7.85       I ori Dish End:       SA 516 Gr. 60       7.85         7.85       Nozzle Neck:       SA 106 Gr. B       7.85         7.85       Nozzle Ilange:       SA 105       7.85         7.85       Nozzle Flange:       SA 105       7.85         2.00       Gasket for Nozzle Flange:       SS 304 Spiral       2.00         7.85       Reinforcing Pad:       SA 106 Gr. B       7.85         7.85       Pass Partition Plates:       SA 516 Gr. 60       7.85
Nozzle Necks on Shell:       SA 106 Gr. B         Nozzle Elanges on Shell:       SA 105         Elange Gaskets on Shell:       Br JA         Reinforcing Pad:       SA 106 Gr. B         Nozzle Stiffners:       SA 516 Gr. 60         Davit pipe:       SA 106 Gr. B         Davit PLates:       IS 2062 Gr.B	7.85       Tube Sheets:       IS 2062 Gr.B       7.85         7.85       Tubes:       A179 / A179M       7.85         7.85       Baffles:       IS 2062 Gr.B       7.85         7.85       Baffles:       IS 2062 Gr.B       7.85         2.00       Tie Bods:       IS 2062 Gr.B       7.85         2.00       Tie Bods:       IS 2062 Gr.B       7.85         7.85       Baffle Spacer:       A179 / A179M       7.85         7.85       Baffle Spacer:       A179 / A179M       7.85         7.85       Nuts:       SA 194 Gr. 2H       7.85         7.85       Studs / Bolts:       SA 193 Gr. 2H       7.85         7.85       Saddle Supports:       IS 2062 Gr.B       7.85         7.85       Saddle Supports:       IS 2062 Gr.B       7.85
	Cancel

Dialog Box 12 : You can select Details of Material of Construction.



Dialog Box 13 : In this you can select 6 types of baffles.





Dialog Box 14 : 6 Dialog boxes of these will be displayed if you select these in earlier box. You have to indicate the location of baffles.

Dialog Box 15 : In this box you can select Total Number of Baffles (these include two baffles at end, and cut baffles). End baffles are generally placed away from tube sheet for nozzle, hence you have to indicate Gap of End Baffles. Gap in Other Baffles is generally uniform. You can choose Thickness of Baffle. For Top / Bottom

Heat Exchanger D	rawing		es, you can in
SA satish.li	anger Program by TISH LELE ele@gmail.com ww.svlpipe.com/	cut Battle	e, you can inc
Baffle Data			
Total <u>N</u> umber of Bal	ffles: 32		
Gap of <u>E</u> nd Baffles:	1'-11		
OK	Cancel		
Heat Exchanger Draw	ring [	×	
Heat Echanger SATISH L satish.lele@g http://www.svl	.ELE mail.com		
Tie Rods Data		Dialog Box 16	
Number of Tie Rods:	4	Length of Tie F	Rods will be i
Diameter of Tie Rods:	3/4"		
Length of Tie Rods:	17'-8 5/8"		
OK	Cancel		
Heat Exchanger Draw	ring		
	Heat Echanger		U.S. S.
	SATISH I satish.lele@g http://www.svl	imail.com	
Maximu		should not exceed 500	
Enter aborte bernen.		Lines below Center:	
Center Line:		Lines below Center:	25
	25 1		25 25
Center Line:	25 1 25 2	st Line below Center:	
Center Line: 1st Line above Center:	25 1 25 2 25 3	st Line below Center: 2nd Line below Center:	25
Center Line: 1st Line above Center: 2nd Line above Center:	25 1 25 2 25 3 25 4 25 4	st Line below Center: 2nd Line below Center: 3rd Line below Center:	25 25
Center Line: 1st Line above Center: 2nd Line above Center: 3rd Line above Center:	25 1 25 2 25 3 25 4 25 4 25 5 23 6	st Line below Center: 2nd Line below Center: 3rd Line below Center: 1th Line below Center:	25 25 25
Center Line: 1st Line above Center: 2nd Line above Center: 3rd Line above Center: 4th Line above Center: 5th Line above Center: 6th Line above Center:	25 1 25 2 25 3 25 4 25 4 25 5 23 6 23 7	st Line below Center: 2nd Line below Center: 3rd Line below Center: 1th Line below Center: 5th Line below Center:	25 25 25 23
Center Line: 1st Line above Center: 2nd Line above Center: 3rd Line above Center: 4th Line above Center: 5th Line above Center: 6th Line above Center: 7th Line above Center:	25 1 25 2 25 3 25 4 25 4 23 6 23 7 21 8	st Line below Center: 2nd Line below Center: 3rd Line below Center: 1th Line below Center: 5th Line below Center: 5th Line below Center:	25 25 25 23 22
Center Line: 1st Line above Center: 2nd Line above Center: 3rd Line above Center: 4th Line above Center: 5th Line above Center: 6th Line above Center: 7th Line above Center: 8th Line above Center:	25 1 25 2 25 3 25 4 25 5 23 6 23 7 21 8	st Line below Center: 2nd Line below Center: 3rd Line below Center: 4th Line below Center: 5th Line below Center: 5th Line below Center: 7th Line below Center:	25 25 23 22 21
Center Line: 1st Line above Center: 2nd Line above Center: 3rd Line above Center: 4th Line above Center: 5th Line above Center: 7th Line above Center: 8th Line above Center: 9th Line above Center:	25 1 25 2 25 4 25 4 25 4 23 7 21 8 19 9	st Line below Center: 2nd Line below Center: 3rd Line below Center: 4th Line below Center: 5th Line below Center: 7th Line below Center: 8th Line below Center:	25 25 23 22 21 19
Center Line: 1st Line above Center: 2nd Line above Center: 3rd Line above Center: 4th Line above Center: 5th Line above Center: 7th Line above Center: 8th Line above Center: 9th Line above Center: 10th Line above Center:	25 1 25 2 25 3 25 4 25 4 23 7 21 8 19 9 17 1	st Line below Center: 2nd Line below Center: 3rd Line below Center: 8th Line below Center: 6th Line below Center: 7th Line below Center: 8th Line below Center: 8th Line below Center:	25 25 23 22 21 19 17
Center Line: 1st Line above Center: 2nd Line above Center: 3rd Line above Center: 4th Line above Center: 5th Line above Center: 7th Line above Center: 8th Line above Center: 9th Line above Center:	25       1         25       2         25       2         25       2         25       2         23       7         19       9         17       1         13       1	st Line below Center: 2nd Line below Center: 3rd Line below Center: 8th Line below Center: 6th Line below Center: 7th Line below Center: 8th Line below Center: 9th Line below Center: 9th Line below Center:	25 25 23 22 21 19 17 15

cut Baffles, you can indicate baffle size as % of diameter. For Top / Bottom / Center cut Baffle, you can indicate vertical and horizontal % of diameter, as vacant area.

vialog Box 16 : In this box you can select Number of Tie Rods, Diameter of Tie Rods, ength of Tie Rods will be indicated based on length of tube.

Dialog Box 17 : The Dialog Box shows number of tubes in each row above and below center line of tube sheet. You can change these, but total tubes should not exceed number of tubes selected earlier. (The box shown is for 500 tubes.)

Dialog Box 18 : This offers you two options. Either you can write Notes that are generally written or you can select/edit each note.

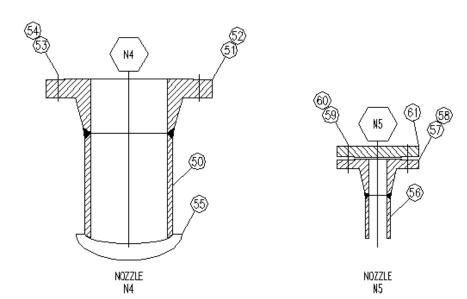
Heat	Exchanger Drawing	X
	Heat Echanger Program by	_
	SATISH LELE satish.lele@gmail.com	
	http://www.svlpipe.com/	
Γ	Select/Edit or Write notes	
	<ul> <li>Select/Edit Notes</li> <li>Write Notes Directly</li> </ul>	
	You can modify Notes as per your	
	requirements in he_text.lsp file	
	OK	
Note	es for Drawing	
_ Ple	ase Select Notes :	
•	ALL DIMENSIONS ARE IN FOOT-I	-INCI
◄	ALL BOLT HOLES TO STRADDLE	E BC
	FOR TOLRENCES REFER SHEEL	L & T
<b>v</b>	HYDRO TEST SHALL BE DONE I	IN H
	IN DIO 1231 SHALE DE DONE II	
◄	UNIT TO BE MOUNTED IN HORIZ	IZON
	INDICATED THICKNESSES ARE I	MIN
<b>V</b>	FLANGES UPTO 24" SHALL CON	JEIRI
	PERMILES OF TO 24 SHALL CON	
◄	FLANGES ABOVE 24" SHALL COM	NFIF
▼	ALL NOZZLES 2" AND BELOW SH	HAL
•	STIFFNER SIZE 1 1/4"×1/4"AT	RIG
•	AFTER HYDROTEST, EQUIPMEN	NTS
◄	BLIND FLANGES SHALL BE PROV	IVIDE

Dialog Box 19 : If you select edit option, you can see and edit each note. If you uncheck any box, that note will be deleted. You will get 10 number of boxes with more notes.

Saddle Supports	
Heat Echanger Program by SATISH LELE satish.lele@gmail.com http://www.svlpipe.com/	
Dimesion B : 3 Dimesion C : 5 Dimesion D : 11 Dimesion E : 11	'6"       Dimesion H :       6"         '8"       Bolt Dia :       1"         '8"       No. of Bolts :       8         3/16"       Weld Size :       5/16"         01/2"       Rib Width :       4"         '3 3/4       Rib Thickness :       5/8"         "       No of Ribs :       6
Cancel	
Dialog Box 20 : You can select dimensions for	Saddle Support.
Nozzles	
Heat Echanger Program by SATISH LELE satish.lele@gmail.com http://www.svlpipe.com/	
Shell Upper Nozzle	
Shell Lower Nozzle	
Channel Lower Nozzle Spare Nozzles on Channel Nozzles	
Channel Upper Nozzle Spare Nozzles on Shell Nozzles	
Cancel	
Dialog Box 21 : You can select Nozzles atteched to the exchanger.	

Shell Upper Nozzle			X				
Heat Echanger Program by SATISH LELE satish.lele@gmail.com http://www.svlpipe.com/							
Mark No. :         N1         Elange Facing :           Quantity No. :         1         SLIP ON							
Service : SHELL INLET	6''	RF <u>P</u> ad OD :	8''				
— <u>N</u> ozzle Length :	1'	RF Pad Thickness :	3/8"				
Nozzle Schedule : You can select 40, 81	80 0, 120, 160	Weld Type :	W2				
Flange <u>T</u> ype : AS	SME B16.5	Weld Thickness (Nozzle) :	3/8''				
Flange <u>C</u> lass : You can select 150, 3	300 300 or 600	Weld Thickness (RF Pad) :	3/8''				
	OK	Cancel					

Dialog Box 22 : You can select Parameters for each Nozzle attached to the exchanger. Nozzle will be drawn as detail and tags will

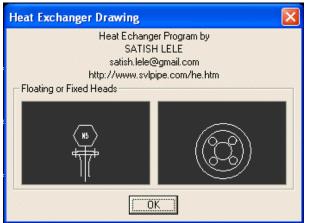


MARK	QTY	NOZ	FLANGE			RF PAD		NOZZLE	WELD DET				
No	No	SERMICE	SIZE	SCH	TYPE	CLASS	FACE	60	THK	LENGTH	TYPE	A	Β
N1	1	SHELL INLET	6"	80	ASME B16.5	300	WNRF	8"	3/8°	1'	W2	3/8"	3/8"
N2	1	SHELL OUTLET	6*	80	ASME B16.5	300	WNRF	8"	3/8"	1'	₩2	3/8*	3/8"
N3	1	CHANNEL INLET	6"	80	ASME B16.5	300	WNRF	8"	3/8"	1'	¥2	3/8"	3/8*
N4	1	CHANNEL OUTLET	6"	80	ASME B16.5	300	WNRF	8"	3/8°	1'	W2	3/8"	3/8"
N5	1	SHELL VENT + BF	1 1/2*	160	ASME B16.5	300	WNRF			6*	₩2	3/8*	3/8°
N6	1	SHELL DRAIN + BF	1 1/2"	160	ASME B16.5	300	WNRF			6*	¥2	3/8"	3/8*
N7&8	2 \$	Hell Nozzle Connections + B	1 1/2"	160	ASME B16.5	300	WNRF			6	₩2	3/8"	3/8"
N9&10	2 CH	ANNEL NOZZLE CONNECTIONS +	9F 1/2*	160	ASME B16.5	300	WNRF			6*	₩2	3/8*	3/8°

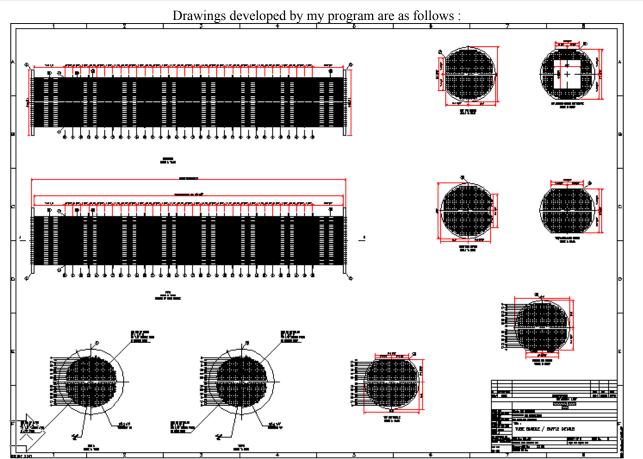
Dialog Box 23 : Nozzles drawn as detail with tags and Nozzle Table.



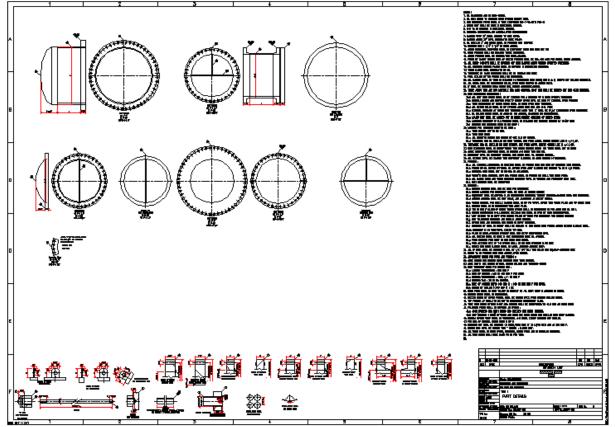
Dialog Box 24 : You will be instructed to insert each Nozzle attached to the exchanger. Select nearest or mid point to insert nozzle. Select angle of rotation. Irrespective of rotation, nozzle number will be displayed horizontally.



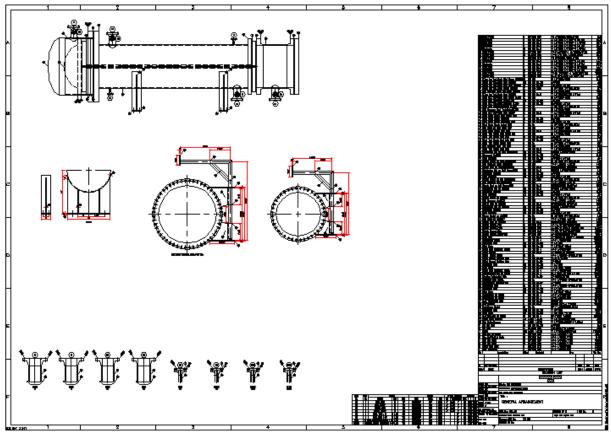
Dialog Box 25 : You will be instructed to select either side or circular Nozzle in case of smaller nozzles. Select nearest or mid point to insert nozzle.



A GA Drawing of Tube Bundle and baffles for double pass Tubular Exchanger with floating head. It shows tags to each component.



A Drawing of Heads and Gaskets for double pass floating head. It shows details at bottom and it writes the notes on right.



Complete GA Drawing of Exchanger, details of saddle, Nozzles and Nozzle table. It also writes Bill of Material for each component with reference to tag number.